



中国船舶工业行业协会

CHINA ASSOCIATION OF THE NATIONAL SHIPBUILDING INDUSTRY

中国船舶工业行业协会团体标准公告 China Association of the National Shipbuilding Industry Announcement for Group Standards

2020年 第2号 (总第5号)

No. 2 (No. 5 in total)

现批准以下 18 项标准为中国船舶工业行业协会团体标准，自 2020 年 12 月 22 日起实施，现予公告。

序号	标准编号	标准名称
1	T/CANSI 21-2020	船舶无马板装焊工艺要求
2	T/CANSI 22-2020	造船用磁性工艺装备使用要求
3	T/CANSI 27-2020	FAB 埋弧自动焊工艺
4	T/CANSI 28-2020	船舶吃水标志安装工艺
5	T/CANSI 29-2020	船用温度计接管
6	T/CANSI 30-2020	钢质埋入式带阻尼启闭小舱口盖
7	T/CANSI 31-2020	工程船用橡胶护舷的选型及安装要求
8	T/CANSI 32-2020	船舶坞内建造二次起浮通用工艺
9	T/CANSI 35-2020	集装箱船绑扎桥制作要求
10	T/CANSI 36-2020	船舶节能导管安装要求
11	T/CANSI 37-2020	数字化船坞建设与应用要求
12	T/CANSI 38-2020	船用玻璃钢管安装要求



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13	T/CANSI 42-2020	船舶舾装件涂装保留要求
14	T/CANSI 43-2020	集装箱船模拟吊箱试验方法
15	T/CANSI 45-2020	无人艇自扶正装置
16	T/CANSI 50-2020	船舶人因工程设计要求
17	T/CANSI 51-2020	绿色设计产品评价技术规范 液化气船用低温钢焊材
18	T/CANSI 52-2020	船坞和码头用钢拉杆

The CANSI approve the following 18 standards as group standards of CANSI,now they are publicized and take effect as of December 22, 2020.

No.	Standard number	Standard Title
1	T/CANSI 21-2020	Assembling and welding process without temporary fixed plates for ship
2	T/CANSI 22-2020	Use requirements of magnetic tools for shipbuilding
3	T/CANSI 27-2020	FAB submerged arc automatic welding process
4	T/CANSI 28-2020	Installation process of draft marks for ship
5	T/CANSI 29-2020	Marine thermometer joint
6	T/CANSI 30-2020	Steel embedded small hatch cover with damping
7	T/CANSI 31-2020	Type selection and installation requirements of marine rubber fender
8	T/CANSI 32-2020	General technology for ship construction floating twice in dock
9	T/CANSI 35-2020	Manufacturing requirements of lashing bridge for the container ship
10	T/CANSI 36-2020	Requirements of efficient duct installation for ship
11	T/CANSI 37-2020	Requirements of construction and application for digital dock
12	T/CANSI 38-2020	Installation requirements of marine GRP pipe



13	T/CANSI 42-2020	Requirements of coating reserve for ship's outfitting
14	T/CANSI 43-2020	Methods of test for container ships with simulated cranes
15	T/CANSI 45-2020	Self righting device of unmanned boat
16	T/CANSI 50-2020	Human factors design requirement for ships
17	T/CANSI 51-2020	Technical Specification for evaluation of green design products Welding consumables of
18	T/CANSI 52-2020	Steel tie rods for dock and wharf

中国船舶工业行业协会会长:

China Association of the National Shipbuilding Industry

2020年12月21日

2020-12-21



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